

Copper Contribution to Renewables and Energy Efficiency

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ICREPO
March 2010
Granada, Spain



The European Copper Institute (ECI)

Non profit organisation

Representing the world's mining companies and the European copper industry

Network of Associations

Brussels based headquarters with a network of 11 Copper Development Associations

Mission

Communicate copper's essentiality for health, technology and quality of life.



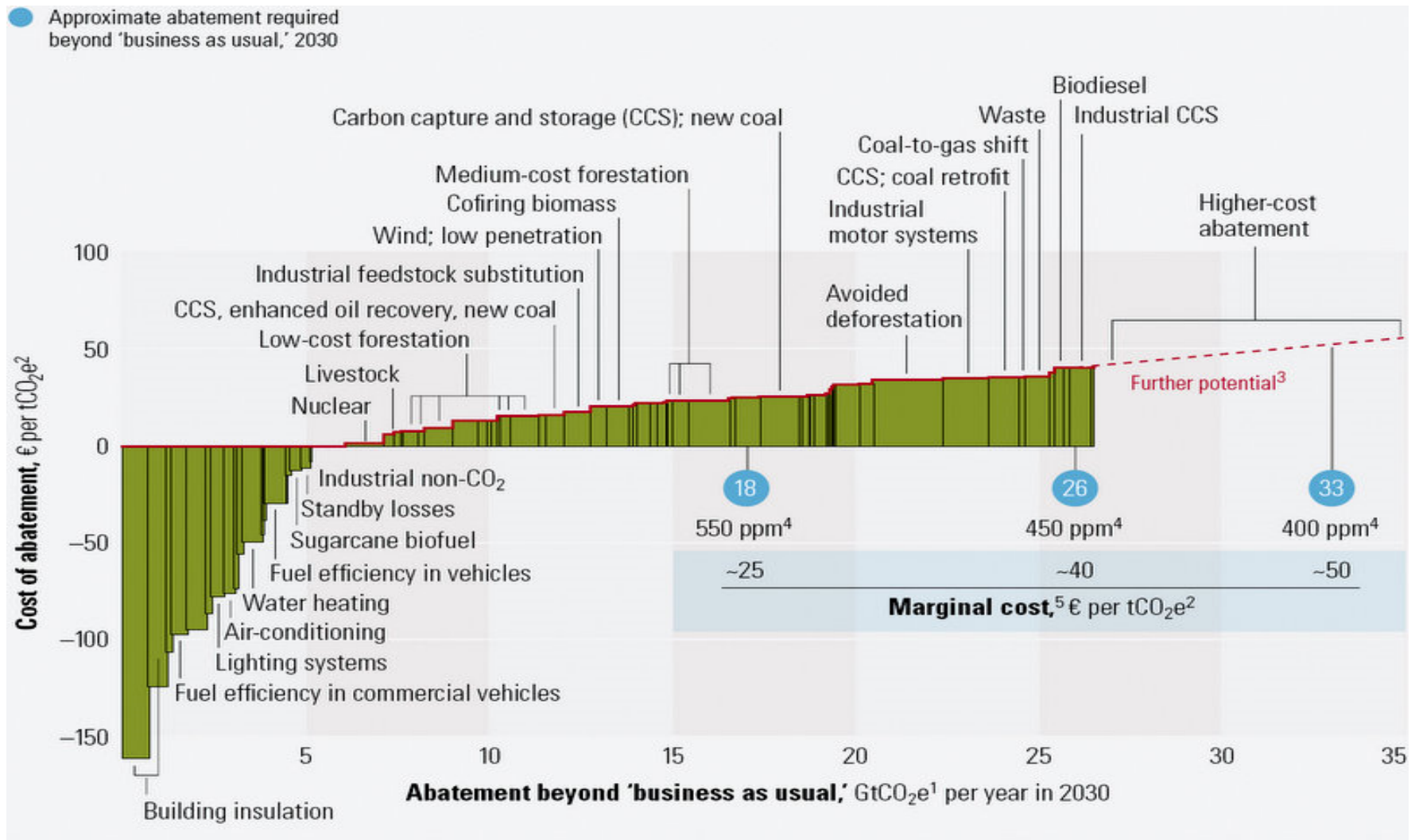
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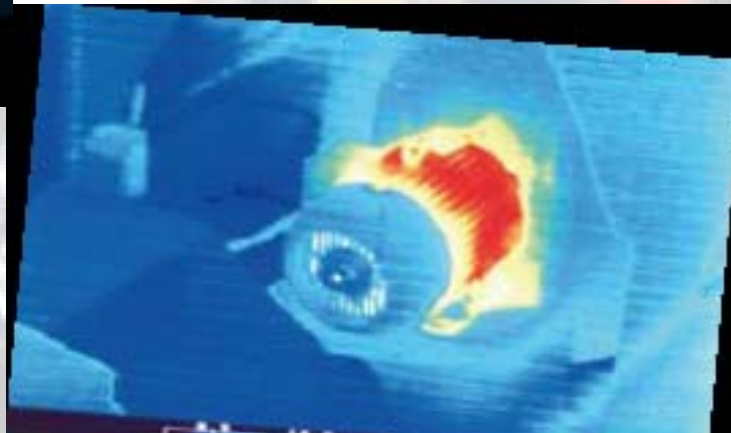
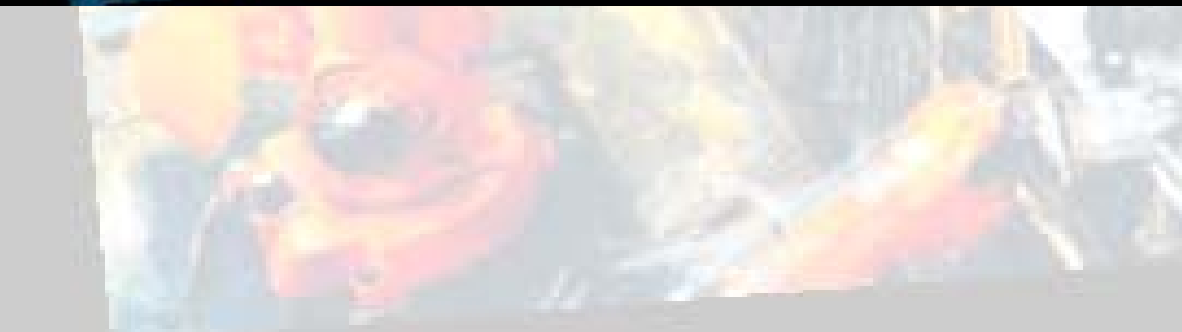
Energy Efficiency and Renewables vs CO2 abatement cost



Index

- Electric Motors
- Transformers
- Renewables
- PV case study

ELECTRIC MOTORS



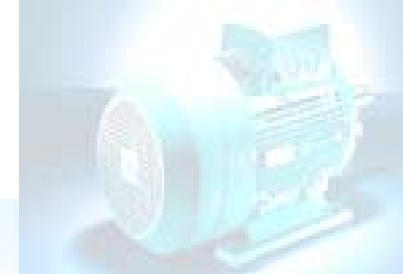
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Electric motors : key figures



**65% of EU industrial
electricity use**



202 TWh / year savings potential
by switching to energy efficient motor driven
systems

<http://www.leonardo-energy.org/high-efficiency-motor-systems-0>

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Electric motors : electricity savings potential



202 TWh annual savings potential
by switching to energy efficient motor
driven systems

7% of total
electricity
consumption
of EU



**Electricity
System
impact**



Total
amount of
EU network
electricity
losses



**35 nuclear power
plants (1000 MW)**
70% load factor



**130 fossil fuel power
plants (350 MW)**
50% load factor



**1.5 times the EU's total
2008 wind capacity (142
TWh generated in 2008)**

Electric motors : GHG savings potential



202 TWh annual savings potential
by switching to energy efficient motor
driven systems

**100 Million
Tonnes
annually
CO2 saved**



**GHG
impact**



About **20%** of the
GHG emission
reduction in EU
between 1990 and
2010 (400 - 500 MT)*

Significant reductions in
NO_x, SO₂, heavy metal, and
dust emissions

*Source : Report of the review of the initial report of
the European Community, FCCC/IRR/2007/EC.
UNFCCC, 15 February 2008.
2008 GHG inventories 1990-2006 (submissions to
UNFCCC)

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Electric motors : economic savings potential



202 TWh annual savings potential
by switching to energy efficient motor
driven systems

€ 10 Billion
annual
operating
costs saved



**Economic
impact**

€ 50 Billion
investment
saved for new
generation
capacity



**Lower Life Cycle
Cost — a typical
reduction of 35%**



**6% reduction on
fossil fuel imports**


Electric motors : barriers to be removed



High efficiency motors (Eff1) represent only **12%** of the market in the EU. If energy efficient motor systems have in the large majority of the cases the lowest Life Cycle Cost (LCC), why is the adoption rate so slow?




Split Budgets : purchase department and operating costs managers need to make a common approach on Life Cycle Cost basis



Existing stocks : back-up spares of the same type and efficiency in the warehouses, even if LCC is higher



Lack of Information : education is needed in terms of definitions and Life Cycle Cost



Long Life Cycle : 20 years. A poorly-reasoned purchasing decision will have a negative impact lasting for 20 years.

How Copper saves CO2 emissions in motors



22 kW

+1 kg Cu -> - 3 Tons CO2

Eco-design analysis

Manufacturing

Utilisation

End of Life

Given that one kg of copper takes 3 kg of CO2e emissions in production the environmental payback is more than a factor 1000, while at the end of life, the kg copper can be recycled for the next application.

Increasing Copper

Increasing Efficiency

Decreasing CO2

		Type 1	Type 2	Type 3
Materials				
Aluminium	Kg	3,5	3,5	4
Copper	Kg	8,8	12,9	13,9
Electrical steel	Kg	108	108	108
Parameters				
Rating	Kw	22	22	22
Efficiency	%	89.5	91.8	92.6
Lifetime	Years	20	20	20
Load	%	50	50	50
Annual operation	Hours	4380	4380	4380
Environmental balance				
Primary Energy	GJ	1233	940	841
CO2	Tons	56	43	38

http://www.leonardo-energy.org/webfm_send/359

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The European Copper Institute : a long tradition in promoting efficient motor systems



European Motor Challenge Program



- ECI supports this program launched in 2003
- Voluntary program of European Commission focused on improving the efficiency of motor driven systems

The European Copper Institute : removing barriers through education



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 <p>Energy efficiency Practical solutions to save energy ...</p>	 <p>Ecodesign Better design for improved performance ...</p>	<p>352020 page views this month 68659 email subscribers 4430 registered users 722 RSS readers (via feedburner) </p> <p>What's new</p> <ul style="list-style-type: none">- Technology Readiness Level- Leonardo ENERGY on Twitter- What will customers value most in the future electricity supply?- How do you view the use of either electricity (E) or gas (G) for the future energy delivery chain evolving?- What will be the share of various
 <p>25 predictions on electricity 25 predictions on the future electricity s...</p>	 <p>Power Quality Quality of supply in the digital society</p>	
 <p>Renewable Energy Systems Shortening the way to grid parity</p>	 <p>Transformers Transformers in high efficiency power dist...</p>	
 <p>Motors Promoting high efficiency motor systems in...</p>		

Reports the latest developments in motor efficiency standards, case studies, etc.

The European Copper Institute : removing barriers through education



Eco-design

Eco-sheet

22 kW induction motors with increasing efficiency

May 2006

by Haas De Keulenaer¹, Constantin Herrmann², Francesco Parasiliti³
 email haas@eurocopper.org

This eco-sheet has been produced by Leonardo ENERGY⁴ in the context of its project "Efficiency and ecodesign". This project aims to demonstrate and quantify the environmental benefits of high efficiency electrical equipment.

- Product description and typical application

This is an environmental declaration for 22 kW low-voltage induction motors, operating a motor driven system, with typical applications such as water pumping, compressed air, or ventilation. Three different designs for a 22 kW motor have been performed [Nave, 1998](#), with increasing efficiency.

- Scope of the LCA

Policy Briefings

ENERGY EFFICIENT MOTOR SYSTEMS

MAJOR POTENTIAL FOR ENERGY SAVINGS

Electric motors are available with a wide range of characteristics and power outputs, meeting from the ideal drive for a very broad range of applications. Motor driven systems account for approximately 45% of the electricity consumed by EU industry.

Consequently, even a relatively small gain in electric motor system efficiency can result in a significant reduction in the electricity consumption of industrial companies, as well as EU industry as a whole.

- Switching to energy efficient motor driven systems can save Europe 22.7% in annual electricity consumption (EU-25)
- This excess energy consumption represents an annual electricity saving of 170 TWh and an unnecessary 79 million t/y of CO₂e emissions
- In the large majority of the cases, energy efficient motor driven systems have a life cycle cost (LCC) that is lower than that of standard motor driven systems.

THE EUROPEAN COPPER INSTITUTE (ECI)'S LONG TRADITION IN PROMOTING ENERGY EFFICIENT MOTOR SYSTEMS

The European Copper Institute supports the European Motor Challenge Programme, launched in February 2005. This is a voluntary programme of the European Commission focused on improving the efficiency of motor driven systems.

In 2004, ECI published a study, targeted at EU policy makers, on the benefits available through the use of energy efficient motor driven systems.

The Leonardo ENERGY blog, managed by ECI, regularly reports on the latest developments in motor efficiency standards, regulation and best practice.

Seminars on the Web

Stefan Doppelbauer
 Component and Design
 Drive GmbH & Co KG
 Jochheim

Technology Diffusion

PARAMETER	VALUE 1	VALUE 2
2298	2832	2270
299	610	532
108	111	283

Removing barriers for motors



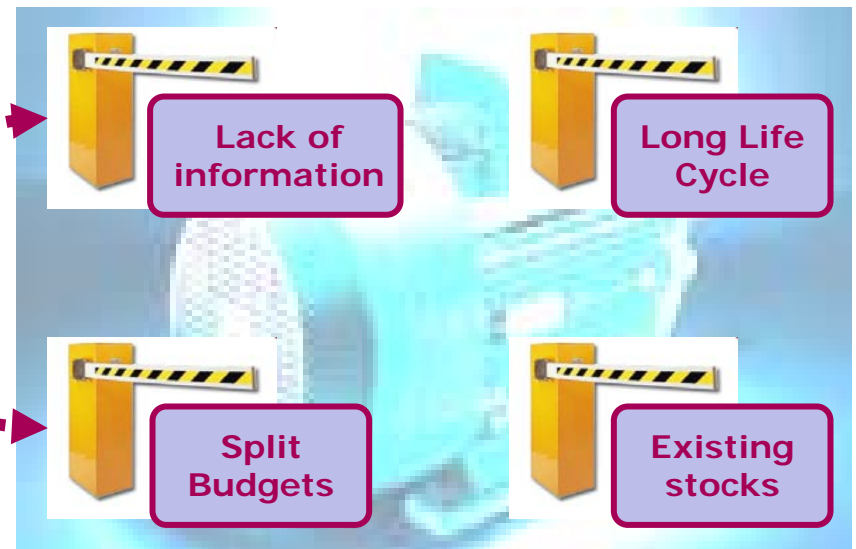
EDUCATION

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- Energy efficiency**
Practical solutions to save energy ...
- 25 predictions on electricity**
25 predictions on the future electricity s...
- Renewable Energy Systems**
Shortening the way to grid parity ...
- Motors**
Promoting high efficiency motor systems in...



Index

- Electric Motors
- Transformers
- Renewables
- Proposals for local actions

TRANSFORMERS



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Distribution transformers : key figures

222 TWh EU electricity
network losses



19 TWh / year savings potential
by switching to energy efficient distribution
transformers

<http://www.leonardo-energy.org/seedt-highlights-european-distribution-transformers>

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Distribution transformers : electricity savings potential



19 TWh annual savings potential
by switching to energy efficient
distribution transformers

0,7% of total
electricity
consumption
of EU



**Electricity
System
impact**



9% of total
amount of
EU network
electricity
losses



**3 nuclear power
plants (1000 MW)**
70% load factor



**13 fossil fuel power
plants (350 MW)**
50% load factor



**13% of EU's total 2008
wind capacity (142 TWh
generated in 2008)**

Distribution transformers : GHG savings potential



19 TWh annual savings potential
by switching to energy efficient
distribution transformers

**10 Million
Tonnes
annually
CO2 saved**



**GHG
impact**



**About 2% of the
GHG emission
reduction in EU
between 1990 and
2010 (400 - 500 MT)***

**Significant reductions in
NOx, SO2, heavy metal, and
dust emissions**

*Source : Report of the review of the initial report of the European Community, FCCC/IRR/2007/EC. UNFCCC, 15 February 2008.
2008 GHG inventories 1990-2006 (submissions to UNFCCC)

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Distribution transformers : economic savings potential



19 TWh annual savings potential
by switching to energy efficient
distribution transformers

€ 1 Billion
annual
operating
costs saved



**Economic
impact**



€ 5 Billion
investment
saved for new
generation
capacity



**Lower Life Cycle
Cost — IRR from
10% to 70%**



**A reduced
dependency on
fossil fuel imports**

Transformers : barriers to be removed

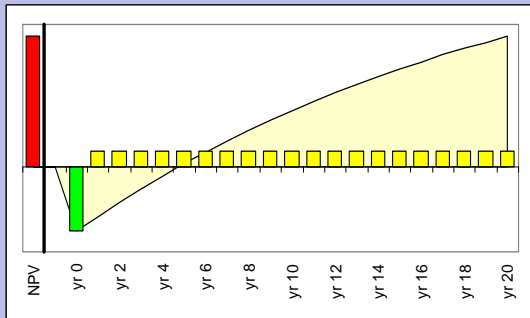


Regulatory Models to integrate Life Cycle Cost analysis

80% of EU distribution transformers population belong to electricity distribution companies, whose activity is regulated

Life Cycle Cost Analysis

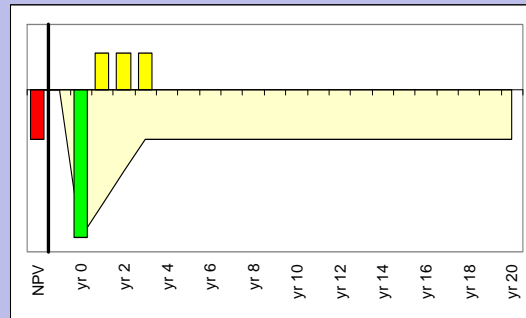
The higher efficiency, the higher benefit



Investment premium is recovered and generates positive NPV

Current Regulatory Practice

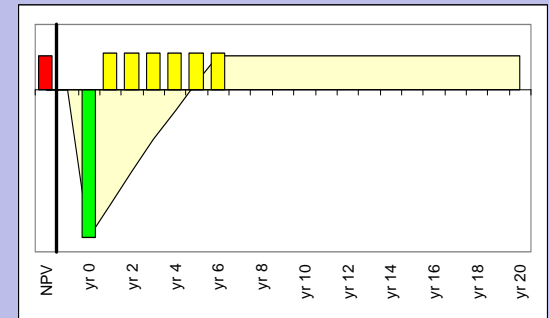
Discourages investments in efficient transformers



Benefits removed at regulatory review avoid positive NPV

Regulatory Model Proposal

Do not remove benefits before a period long enough



2, 3 or more regulatory periods before benefit removal encourages renovation using efficient equipment

Legend:

Investment premium (green), energy savings (yellow), net present value (red)

400 kVA C-C' vs. A-A'; 5% discount rate (real); energy valued at 35 €/MWh

How Copper saves CO2 emissions in transformers



+1 kg Cu -> - 0.5 Ton CO2

Eco-design analysis



Increasing Copper

Increasing Efficiency

Decreasing CO2

		AA'	CC'	C-Amorphous
Materials				
Mech steel	Kg	850	725	887
Copper	Kg	505	725	1225
Electrical steel	Kg	1100	1200	1550
Parameters				
Rating	MVA	1.6	1.6	1.6
Load Losses	kW	17	14	14
No-Load Losses	kW	2.6	1.7	0.4
Lifetime	Years	30	30	30
Load	%	50	50	50
Annual operation	Hours	8760	8760	8760
Environmental balance				
Primary Energy	GJ	19750	15061	11439
CO2	Tons	897	683	522

One kg of copper takes 3 kg of CO2e emissions in production, while at the end of life, the kg copper can be recycled for the next application.

http://www.leonardo-energy.org/webfm_send/361

The European Copper Institute : a long tradition in promoting efficient distribution transformers



Strategies for Development and Diffusion of Energy Efficient Distribution Transformers



- ECI participates in this program.
- SEEDT builds the business case for development and diffusion of energy efficient distribution transformers.
- A project within the framework of the **Intelligent Energy** program of the European Union.
- For the SEEDT project, ECI works in collaboration with the NTUA (Greece), Wuppertal Institute (Germany), and ENDESA (Spain).

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The European Copper Institute : removing barriers through education



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 **Energy efficiency**
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...

 **25 predictions on electricity**
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 **Renewable Energy Systems**
Shortening the way to grid parity
...

 **Motors**
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What's new

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Reports the latest developments in transformer efficiency standards, regulation, and technology.

Removing barriers by active regulatory actions

EU Regulators Group-EREGE Treatment of Electricity Losses - CONSULTATION



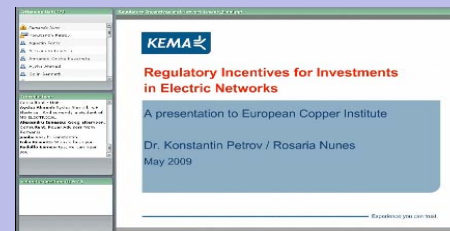
Active contribution to
promote regulatory
reform

REPORT Insufficient Regulatory Incentives for Investments in Electricity Networks



Pointing at the savings
potential and the
regulatory proposals

WEBINAR Regulatory Incentives for Energy Efficiency in Networks



Spreading the
regulatory proposals to
the professionals



<http://www.leonardo-energy.org/huge-potential-energy-savings-improved-regulatory-models-efficient-investment-and-loss-reduction>

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Index

- Electric Motors
- Transformers
- Renewables
- Proposals for local actions

RENEWABLES



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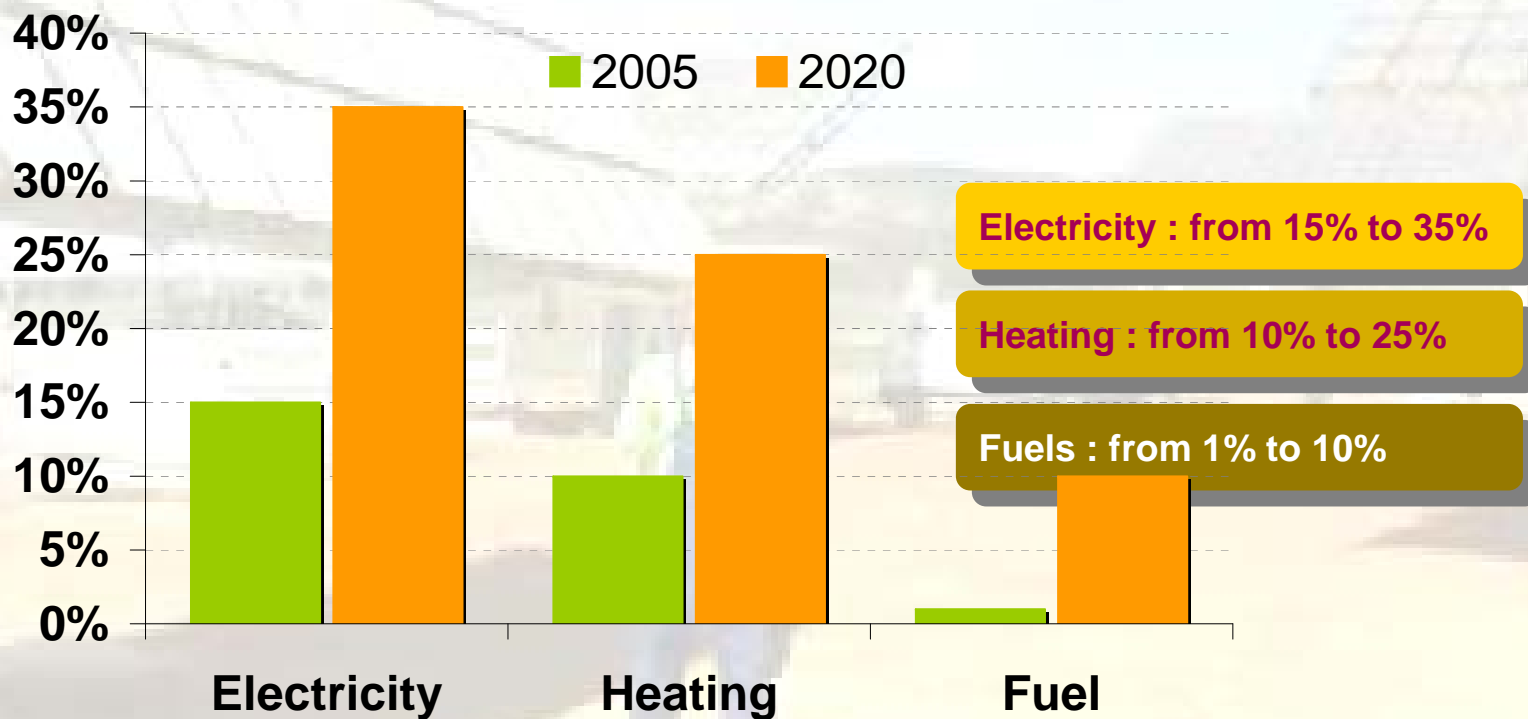
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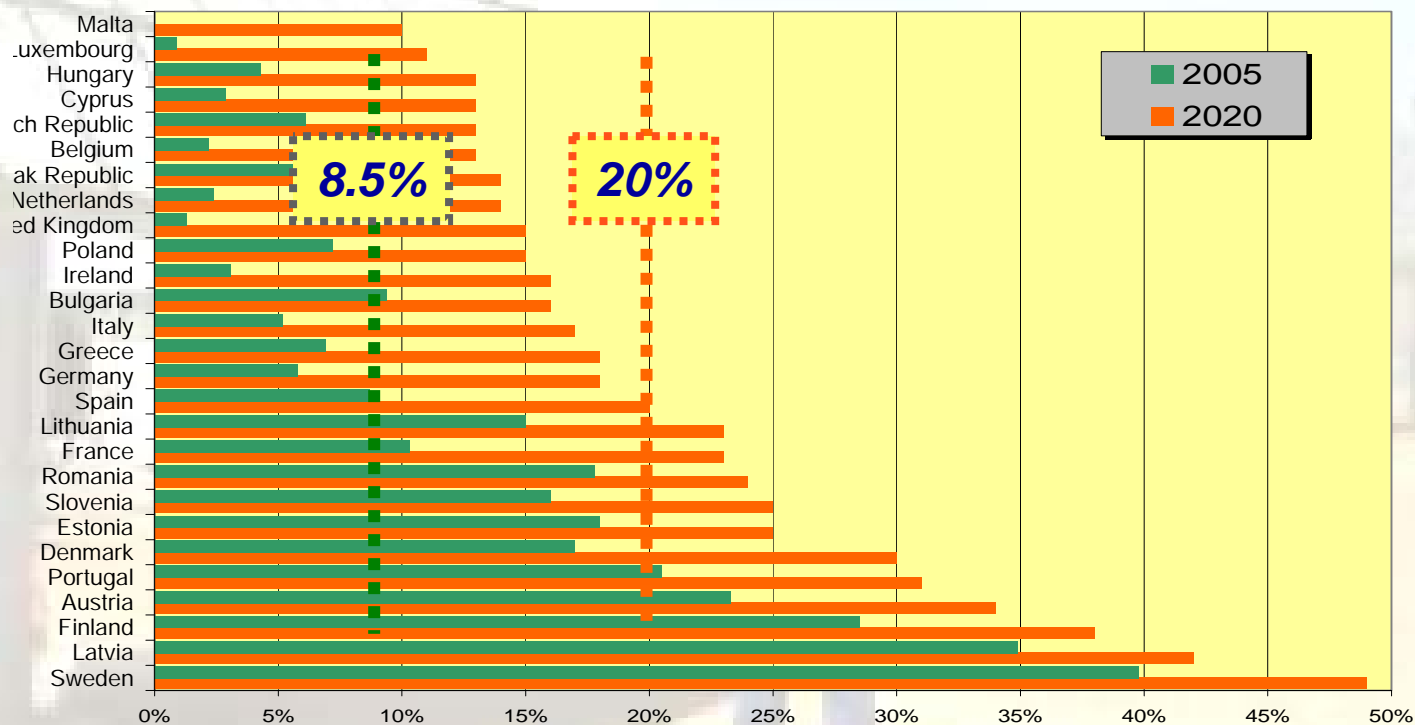
Renewables : key figures

EU to reach 20% renewables in final energy consumption by 2020

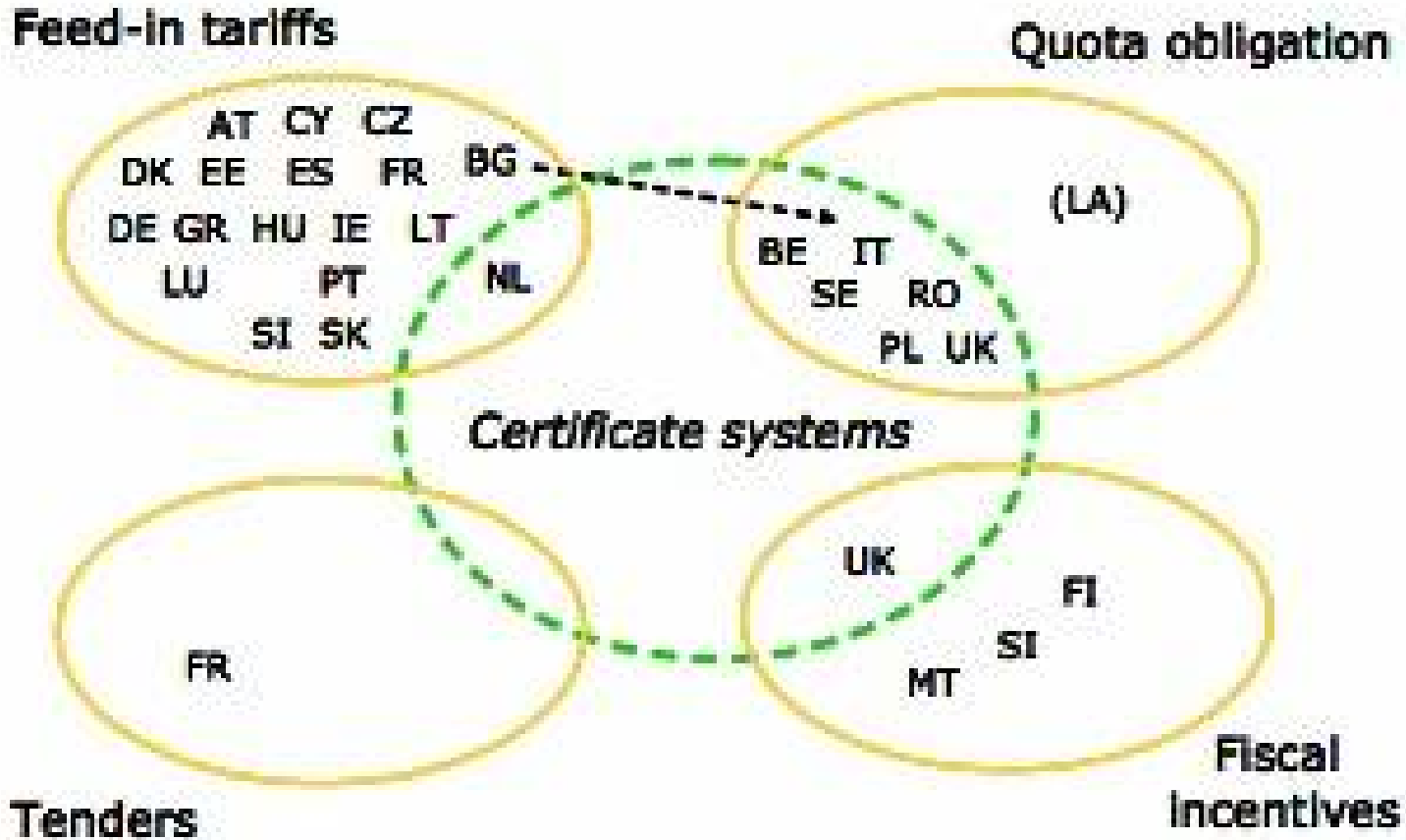


Renewables : key figures

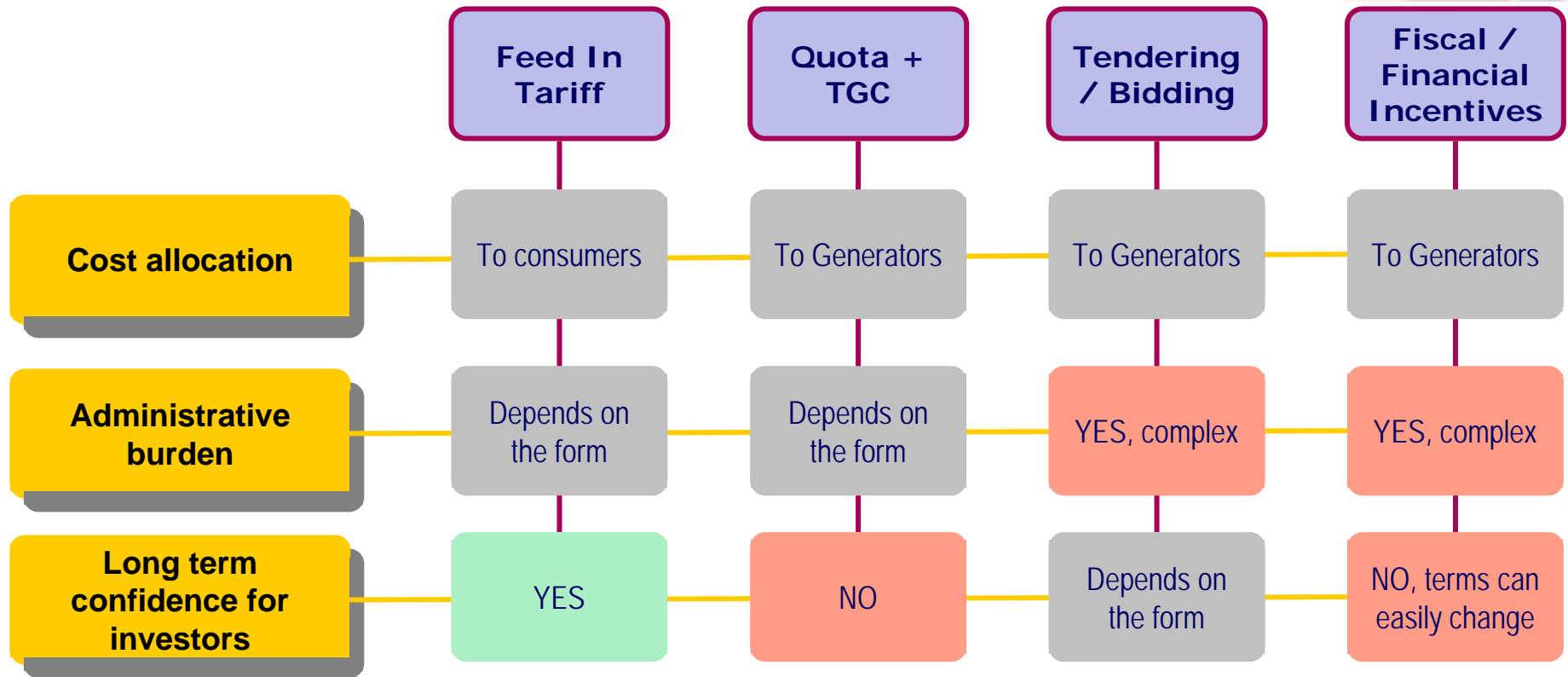
EU to reach 20% renewables in final energy consumption by 2020



Support policy as the main driver for renewables

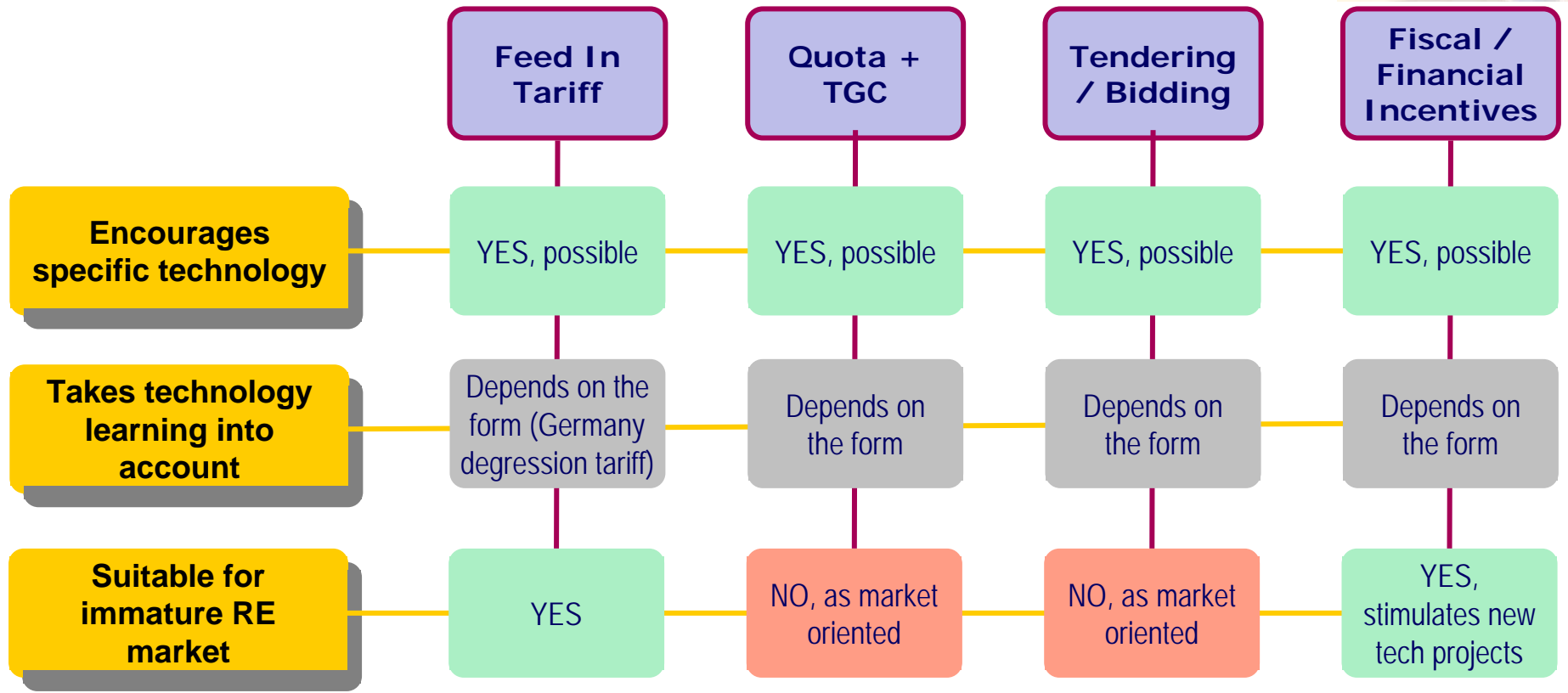


Support policy as the main driver for renewables



http://www.leonardo-energy.org/webfm_send/2757

Support policy as the main driver for renewables



http://www.leonardo-energy.org/webfm_send/2757

Barriers to renewables development



Legal / Administrative

- National, Regional and Local **coordination**. Responsibilities definition and share
- Precise **deadlines** for planning approval
- Lighter process for **smaller projects**
- Administrative **charges** transparent and cost-related



Technology / Research

- Development of **technical specifications**
- **European Standards** (eco-label, energy-label...)
- Needed more **EU Research** interaction and cooperation
- Improve **spreading** the quickly evolving technology of renewables



Grid Integration

- **Grid** infrastructure **development**
- **Interconnections** between countries
- Rules for **bearing and sharing the costs** of grid development and reinforcement
- Provide physical **access to grid**
- **Dispatching** priority
- Dealing with **variability** and **forecast** ability

As indicated in the proposal for Directive by EC :
http://ec.europa.eu/energy/climate_actions/doc/2008_res_directive_en.pdf

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Special accent by the European Commission: INFORMATION AND TRAINING



Information on SUPPORT MEASURES

To be made available to the broad public (consumers, builders, installers, architects...)



Information on BENEFITS, COSTS and ENERGY EFFICIENCY

Of equipment and systems for the use of electricity, heating and cooling from renewable sources



CERTIFICATION schemes

For installers of small-scale RE:

- Biomass boilers and stoves
- Solar Photovoltaic and Thermal systems
- Heat pumps



Guidance for PLANNERS and ARCHITECTS

Objective : consider the use of RE and district heating & cooling when planning, designing, building and renovating industrial or residential areas

As indicated in the proposal for Directive by EC :
http://ec.europa.eu/energy/climate_actions/doc/2008_res_directive_en.pdf

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The European Copper Institute : removing barriers for renewables



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Technology introduction, project assessment, engineering practice, support mechanisms, addressing barriers, case studies, how to manuals for small scale...

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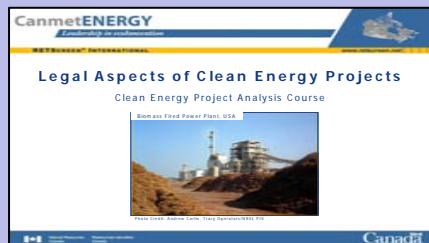
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Removing barriers for renewables: Leonardo Energy PARTNERSHIP Program

Partnership with RETScreen
Addressing **LEGAL** issues and
PROJECT assessment



Clean Energy Project
Analysis Tools
Intensive **WEBINAR**
PROGRAM

Partnership with European
RENEWABLE ENERGY
RESEARCH Centres Agency



Supporting and spreading 43
PROMINENT RESEARCH GROUPS
from all over Europe in
strengthening and rationalizing
European Research

Partnership with ESTELA /
PROTERMOSOLAR

European Solar Thermal
Electricity Association



Spreading the technology,
congress contributions,
relevance of CSP as a
dispatchable technology



**LEGAL /
ADMINISTRATIVE**



**TECHNOLOGY /
RESEARCH**



**GRID
INTEGRATION**

Other relevant partners for renewables : REEEP / Reegle, Green Power Labs, CSP Today, Deuman Climate Change Consulting...

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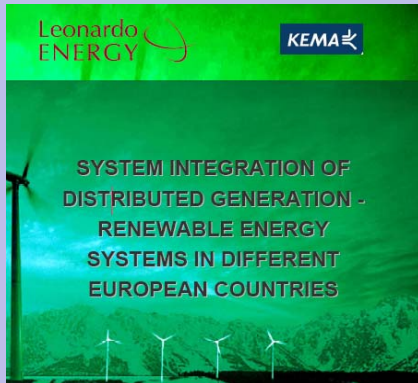
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Removing barriers for renewables



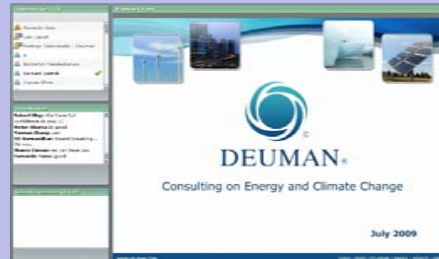
IN-DEPTH ANALYSIS

Grid Integration, Support Mechanisms



WEBINAR PROGRAM

Generation of a wide and INTERACTIVE COMMUNITY of PROFESSIONALS



Weekly : Renewables, Clean Development Mechanism...

TECHNOLOGY INTRODUCTION

Concentrating Photovoltaics Concentrated Solar Power



Documentaries, Webinars, Partnership with ISFOC, Estela Solar, 1400+ professionals community



LEGAL / ADMINISTRATIVE



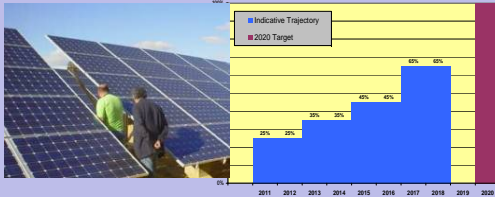
GRID INTEGRATION



TECHNOLOGY / RESEARCH

Concrete contribution to European Commission objectives on INFORMATION and TRAINING

Briefing WEBINARS and WEBCASTS introducing the EU Directive and Support Measures



Valuable resource center for project developers

Partnership with REEGLE



Renewables and Energy Efficiency dedicated SEARCH ENGINE

SMALL SCALE RENEWABLES How To Manuals



Photovoltaics, Wind, Heat Pumps

Information on SUPPORT MEASURES

Information on BENEFITS, COSTS and ENERGY EFFICIENCY

CERTIFICATION schemes

Guidance for PLANNERS and ARCHITECTS

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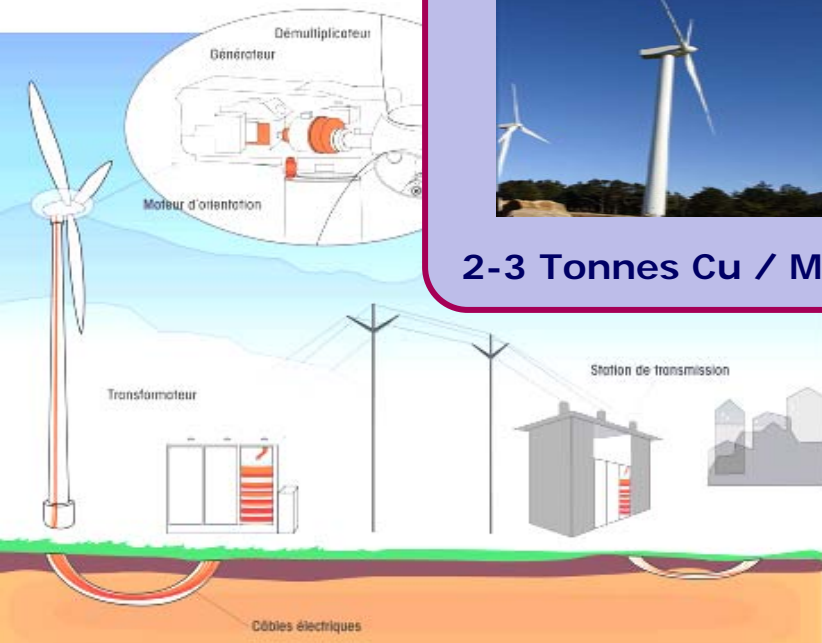
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Copper presence in renewables



**Copper as a fundamental component
of Balance Of Plant / System
for Distributed Generation**



2-3 Tonnes Cu / MW



4 Tonnes Cu / MW



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Index

- Electric Motors
- Transformers
- Renewables
- PV case study

Optimization of PV balance of plant : cables and transformer

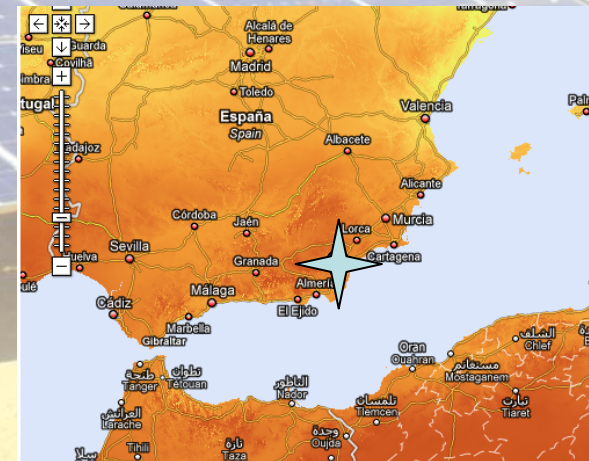
Fix structure

Optimal slope
South oriented

Location : South
Spain

Slope 33°

Latitude 37,38°



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Technical – Economic Model

Inputs

METEO

- Solar Radiation
- Ambient Temperature
- Wind speed

PV MODULES

- Performance
- Sensitivity to radiation and temperature

PLANT LAYOUT

- Length of cables

Computing

PV BEHAVIOUR

- Modules Temp
- Hourly current, voltage, power

CABLE BEHAVIOUR

- Cables Temp
- Hourly current, power loss

BOP BEHAVIOUR

- Trafo
- Earthing

Economic / Financial Results

FINANCIAL

- NPV of entire power plant

CABLE SIZING

- Minimizing the Total Cost of Cables

BOP DESIGN

- Optimal Trafo Class and operation mode

Inputs – PV modules and Plant layout

Time	Temp (°C)	Wind (m/s)	Rad (W/m²)	Cloud (%)	Humidity (%)	Pressure (hPa)
00:00	15.0	0.0	0.0	100	75	1013
01:00	14.5	0.0	0.0	100	74	1013
02:00	14.0	0.0	0.0	100	73	1013
03:00	13.5	0.0	0.0	100	72	1013
04:00	13.0	0.0	0.0	100	71	1013
05:00	12.5	0.0	0.0	100	70	1013
06:00	12.0	0.0	0.0	100	69	1013
07:00	11.5	0.0	0.0	100	68	1013
08:00	11.0	0.0	0.0	100	67	1013
09:00	10.5	0.0	0.0	100	66	1013
10:00	10.0	0.0	0.0	100	65	1013
11:00	10.5	0.0	0.0	100	66	1013
12:00	11.0	0.0	0.0	100	67	1013
13:00	11.5	0.0	0.0	100	68	1013
14:00	12.0	0.0	0.0	100	69	1013
15:00	12.5	0.0	0.0	100	70	1013
16:00	13.0	0.0	0.0	100	71	1013
17:00	13.5	0.0	0.0	100	72	1013
18:00	14.0	0.0	0.0	100	73	1013
19:00	14.5	0.0	0.0	100	74	1013
20:00	15.0	0.0	0.0	100	75	1013
21:00	15.5	0.0	0.0	100	76	1013
22:00	16.0	0.0	0.0	100	77	1013
23:00	16.5	0.0	0.0	100	78	1013

PV modules

SLK606ML-230Wp
I-V and Pmax V characteristics with radiation at 77°F / 25°C

Current (A)	Voltage (V)	Power (W)
0	0.0	0.0
200	1.7	3.4
400	3.1	12.4
600	4.6	27.6
800	6.3	50.4
1000	7.3	73.0

SLK606ML-230Wp
C-I-V characteristics at different cell temperatures at 92.04 W/m² / 1000 W/m²

Temp (°C)	Current (A)	Voltage (V)	Power (W)
25	7.9	29.0	229.0
40	8.2	27.0	221.4
55	8.6	25.0	215.0
70	8.9	23.0	204.7

12.2. Technical specifications of the SLK606ML module

Dimension	Value
Dimensions	36.36 x 64.07 inches / 920 x 1640 mm
Thickness with frame, including connection box	1.57 inches / 40 mm
Weight	41.88 lbs / 19 kg
Maximum system voltage	600 VDC (UL954) / 1000 VDC (IEC standard)
Operating temperature	-40°F to +180°F / -40°C to +66°C
Grounding	Frame with two lugs for grounding
Connection box	IP65 with protection by glass window
Output cables	Length: 60.00 ft (18.29 m) (nominal); 5.00 ft (1.52 m) (actual) (max); 30.00 ft (9.14 m) (min) (actual) (min); 1.00 ft (0.30 m) (min) (actual) (min)
Construction terminal	Fast connector for reverse polarity protection MC4, MC3
Wind resistance	96.17 mph / 153 km/h
Maximum hail diameter	0.39 inches / 25 mm
Hail impact test speed	59.48 mph / 23 m/s
Max no. of modules in series	24

RADIATION CURVES 230 W nominal power

Condition (W/m²)	Current (A)	Voltage (V)	Power (W)
0	0.0	29.0	0.0
200	1.7	28.3	48.2
400	3.1	27.0	83.7
600	4.6	26.0	119.6
800	6.3	25.0	157.5
1000	7.3	23.0	167.9

TEMPERATURE CURVES 130 W nominal power

Module (°C)	Current (A)	Voltage (V)	Power (W)
25	7.9	29.0	229.0
40	8.2	27.0	221.4
55	8.6	25.0	215.0
70	8.9	23.0	204.7

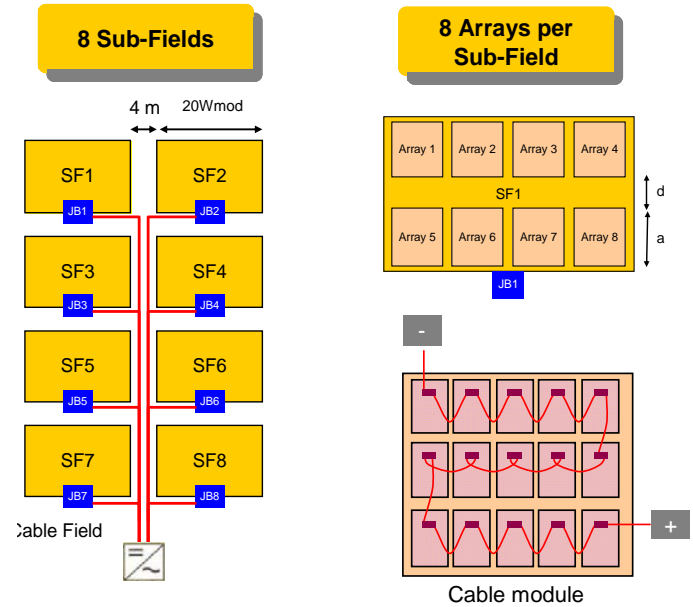
Electrical data:

Parameter	Value
Maximum power (P _{max})	230 W
Maximum peak power voltage (V _{mp})	29.0 V
Maximum peak power current (I _{mp})	7.9 A
Open circuit voltage (V _{oc})	36.4 V
Short circuit current (I _{sc})	8.9 A
Normal operating temperature (NOCT)	46°C
Power temperature coefficient	-0.41 %/°C
Open circuit voltage temperature coefficient	-0.30 %/°C
Short circuit current temperature coefficient	+0.30 %/°C

Environmental limits:

Parameter	Value
Limit Wind	164 m / 0.99 m
Limitable	1 m
Limitable	4 cm/m²
Max Peak Power Voltage	29.0 V
Max Peak Power Current	7.9 A
Max Peak Power	230 W

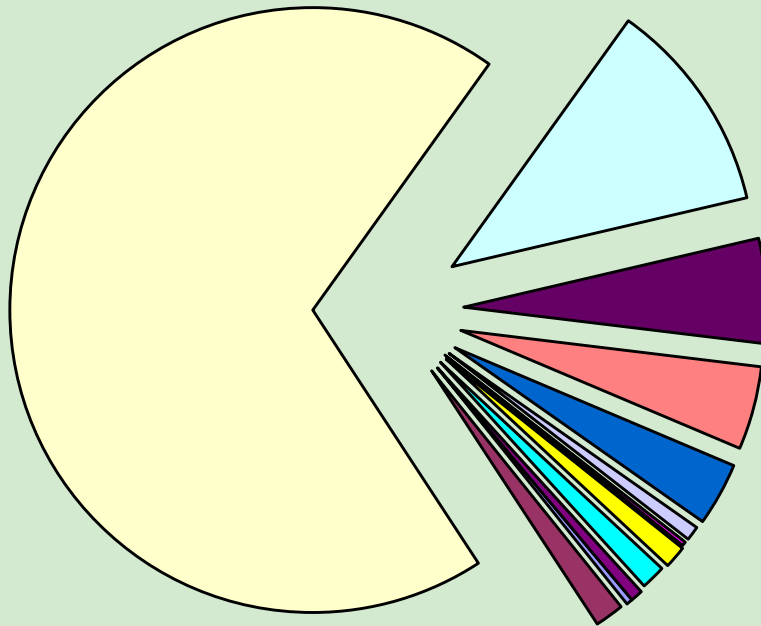
Plant layout



Inputs - Investment

Year	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030
Investment	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Operating Costs	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Revenue	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9
Net Present Value	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8

3 €/W







- Administrative tasks (grid connection, municipal permits...)
- Project and site management
- PV modules
- Inverter
- Support Structure
- Security systems
- Work force (days)

Inputs – Business model along 25 years

Years		0	1	2	3	...	25
Annual generation	MWh		373	370	367	...	308
Feed In Tariff	€/MWh		280	284	288	...	400
Gross Income	k€		104	105	106	...	123
Operation costs	k€		-8	-8	-8	...	-10
EBITDA	k€		96	97	97	...	113
Plant Amortization	years		1	1	1	...	0
Plant Amortization	k€		-58	-58	-58	...	0
EBIT	k€		38	39	39	...	113
Loan Interests	k€		-24	-23	-21	...	0
EBT	k€		14	16	18	...	113
Taxes	k€		-4	-5	-5	...	-34
Net Income	k€		10	11	13	...	79
Cash Flow (Net Income + Amortization)	k€		68	69	71	...	79
Equity	k€	-209				...	
Loan amortization	k€		-31	-32	-34	...	0
Project Cash Flow	k€	-209	37	37	37	...	79
Cumulated Project Cashflow	k€	-209	-172	-135	-98	...	1221

Outputs: minimizing Life Cycle Cost of Cables

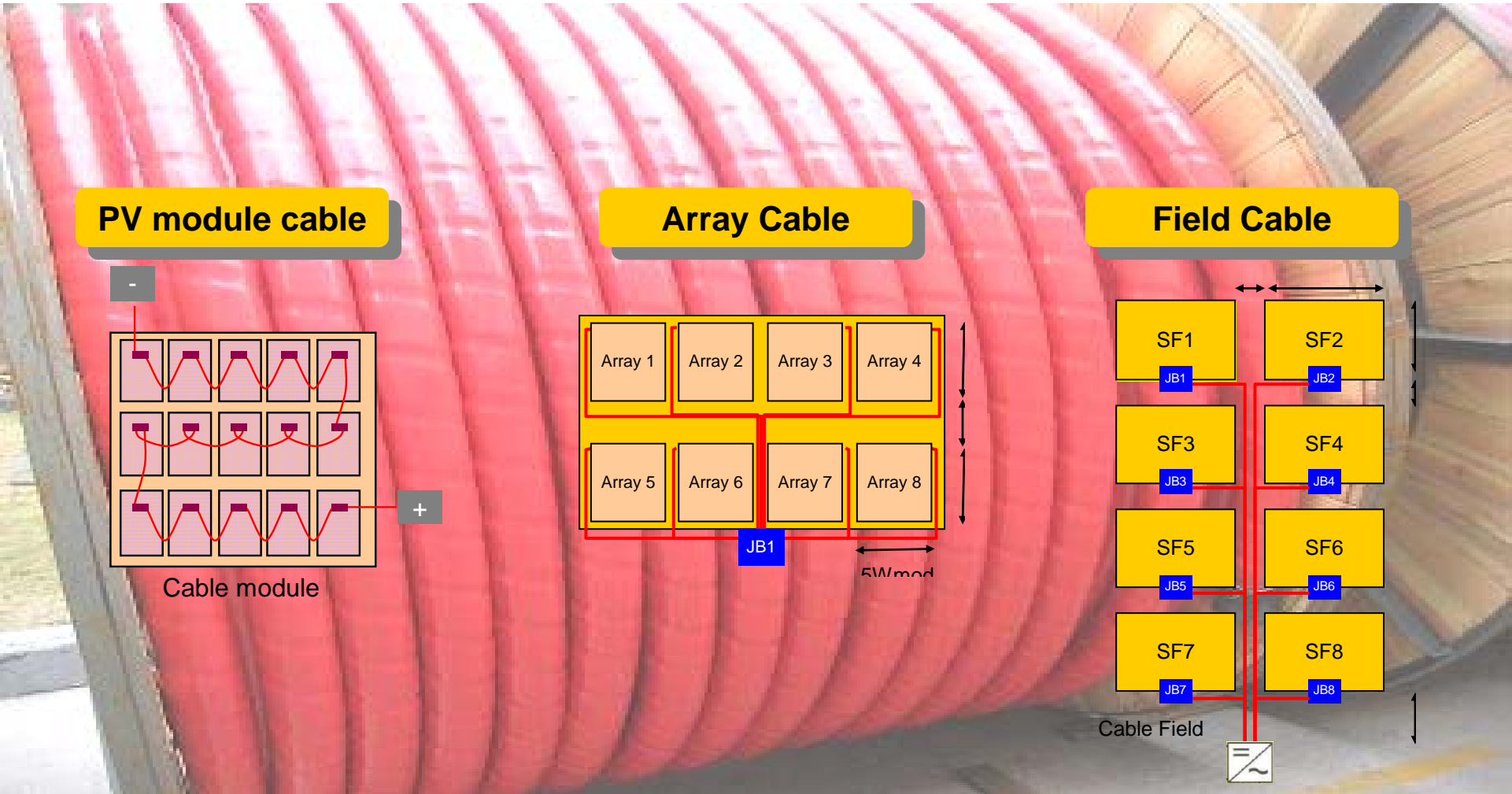
	Nominal Power	220,8	kWpeak
	Investment	694	k€
	Modules - cable	4	mm2
	Arrays - cable	6	mm2
	Field - Cable	70	mm2
	Voltage drop	1,2%	
	IRR	19,46%	
	NPV	536,1	k€
	Cables : Life Cycle Cost	18,81	k€
	Trafo : Total Cost of Ownership	22,6	k€
	Trafo Rated Power	240	kVA
	Trafo Type	Amorphous	
	Trafo Operation	Connected at night	
	Total Copper (cable, earthing, trafo)	898	kg
	Copper intensity	4,07	Tonnes / MW

Outputs: minimizing other BOP (Trafo TCO)

Nominal Power	220,8	kW _{peak}
Investment	694	k€
Modules - cable	4	mm ²
Arrays - cable	6	mm ²
Field - Cable	70	mm ²
Voltage drop	1,2%	
IRR	19,46%	
NPV	536,1	k€
Cables : Life Cycle Cost	18,81	k€
Trafo : Total Cost of Ownership	22,6	k€
Trafo Rated Power	240	kVA
Trafo Type	Amorphous	
Trafo Operation	Connected at night	
Total Copper (cable, earthing, trafo)	898	kg
Copper intensity	4,07	Tonnes / MW



Impact of economic cable sizing



Design codes



Maximum Allowed **Current**

Maximum Allowed **Voltage Drop**

- Maximum Voltage Drop between PV generator and grid connection : 1,5%

- Total Voltage Drop : modules + arrays + field

$$\Delta V = \frac{L \cdot I}{\gamma \cdot S}$$

Standard UNE 20460-5-523 (2004)

Low Voltage Code - REBT (2002) - ITC-BT 40 (Low Voltage Generators)

Cable position

Número de conductores con carga y naturaleza del aislamiento

		PVC3	PVC2		XLPE3	XLPE2							
A2		PVC3	PVC2		XLPE3	XLPE2							
B1					PVC3	PVC2		XLPE3		XLPE2			
B2					PVC3	PVC2		XLPE3	XLPE2				
C					PVC3		PVC2	XLPE3					
D*		VER SIGUIENTE TABLA											
E							PVC3		PVC2	XLPE3		XLPE2	
F							PVC3		PVC2	XLPE3		XLPE2	

Cable type

Cable Diameter

mm ²	2	3	4	5	6	7	8	9	10	11	12	13
1,5	11	11,5	13	13,5	15	16	16,5	19	20	21	24	25
2,5	15	16	17,5	18,5	21	22	23	26	26,5	29	33	34
4	20	21	23	24	27	30	31	34	36	38	45	46
6	25	27	30	32	36	37	40	44	46	49	57	59
10	34	37	40	44	50	52	54	60	65	68	76	82
16	45	49	54	59	66	70	73	81	87	91	105	110
25	59	64	70	77	84	88	95	103	110	116	123	140
35	72	77	86	96	104	110	119	127	137	144	154	174
50	88	94	103	111	120	126	136	145	155	175	188	210
70	109	118	130	149	160	171	185	199	214	224	244	269
95	130	143	156	180	194	207	224	241	259	271	296	327
120			188	208	225	240	260	280				380
150			205	236	260	278	299	322				
185			233	268	297	317	341	368				
240			272	315	350	374	401	435				
300			317	360	396	423	481	525				

Maximum Current

Design codes



Maximum Allowed Current

MODULES

Maximum current	7,79 A
Correction factor for LV generators	25%
Correction factor for Temperature	0,9
Correction factor for direct exposure to sunrays	1
Corrected current	10,82 A
Table1 (air tray) - XLPE2 & "F" configuration	1,5 mm²

ARRAYS

Maximum current	7,79 A
Correction factor for LV generators	25%
Correction factor for Temperature	0,9
Correction factor for direct exposure to sunrays	0,9
Corrected current	12,02 A
Table1 (air tray) - XLPE2 & "F" configuration	1,5 mm²

FIELD

Maximum current	62,32 A
Correction factor for LV generators	25%
Corrected current	77,90 A
Table 2 (underground) XLPE2	16 mm²

Maximum Allowed Voltage Drop

MODULES

Maximum current	7,79 A
Cable Section	4,00 mm²
Lenght	30 m
Voltage Drop	1,25 V

ARRAYS

Maximum current	7,79 A
Cable Section	6,00 mm²
Lenght	47 m
Voltage Drop	1,31 V

FIELD

Maximum current	62,32 A
Cable Section	50,00 mm²
Lenght	138 m
Voltage Drop	3,66 V

System Voltage	443 V
Total Voltage Drop	6,2 V
Relative Voltage Drop	1,4% < 1,5 %

Design codes – Results



Section (mm ²)	Current	Voltage Drop
Modules	1.5	4
Arrays	1.5	6
Field	16	50

Nominal Power	kW _{peak}	220,8
Investment	k€	694
Modules - cable	mm ²	4
Arrays - cable	mm ²	6
Field - Cable	mm ²	50
Voltage drop		1,4%
NPV	k€	535,4
Cables : Life Cycle Cost	k€	22,00
Total Copper (cable, earthing, trafo)	kg	769
Copper intensity	Tonnes / MW	3,48

Going beyond design codes: economic sizing



Section (mm ²)	Investment	
	Current	Voltage Drop
Modules	1.5	4
Arrays	1.5	6
Field	16	50

7796 €

11500 €

+3704 € (+48%)

Nominal Power	kW _{peak}	220,8	220,8
Investment	k€	694	697
Modules - cable	mm ²	4	10
Arrays - cable	mm ²	6	10
Field - Cable	mm ²	50	70
Voltage drop		1,4%	0,9%
NPV	k€	535,4	535,8
Cables : Life Cycle Cost	k€	22,00	20,11
Total Copper (cable, earthing, trafo)	kg	769	1060
Copper intensity	Tonnes / MW	3,48	4,80

+ 0,4 k€ (0,08%)

- 1,8 k€ (8,2%)

Thank you!

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